



**Quality Operating Guidelines
Customer Ingredient Specifications**

TITLE: INTERMEDIATE MOISTURE SWEETENED DRIED CRANBERRIES

UPC 98001

DATE: 07 FEB 2015

SUPERSEDES: 07 JUN 2010

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PRODUCT DESCRIPTION:

Sweetened dried cranberries are produced by infusing a sucrose syrup into sliced superior grade cranberries, prepared from the sound mature berries of the commonly cultivated cranberry plant (Genus/species-Vaccinium macrocarpon), until a specific equilibrate Brix range is reached. The product is then dried to moisture specification, and lightly sprayed with oil. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Moisture	9% - 12%	Karl Fischer
Retained on 5/8" mesh screen.	5% maximum	Rotap, 1 minute
Thru US #4 screen	1.0% maximum	
Oil	1.0% maximum	Hexane Extraction
Color	Typical uniform cranberry red	Visual
Flavor and Odor	Typical tart, fruit flavor	Sensory
Foreign Material (Non-cranberry plant origin)	None	Direct count
Insect Contamination	None	
Harmless Extraneous Plant Material: stems/leaves	2 maximum/25 lb.	
MICROBIOLOGICAL:		
Yeast	<100 cfu/g	Microbiological methods as described by the Association of Official Analytical Chemists (AOAC), American Public Health Association (APHA), NCh, or BAM (Bacteriological Analytical Manual, FDA)
Mold	<100 cfu/g	
Aerobic Plate Count	<500 cfu/g	

Ocean Spray Cranberries Ingredient Technology Group
 One Ocean Spray Drive, Lakeville/Middleboro, MA 02349
 Telephone: 508-946-1000

PACKAGING

Enclosed in a non-sealed 2-mil high-density polybag inside a corrugated box.
Net weight: 25 lbs (11.34 kg)

LABELING

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date, Kosher- O.U., Halal - crescent M, Ocean Spray® name and address.

INGREDIENT STATEMENT

Cranberries, Sugar, Sunflower Oil

STORAGE RECOMMENDATIONS

Store in a cool, dry atmosphere not to exceed 65°F.

EXPECTED SHELF-LIFE

24 months @ <65°F.

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