



**Quality Operating Guidelines
Customer Ingredient Specifications**

TITLE: DICED SWEETENED DRIED CRANBERRIES

UPC 94540

DATE: 13 MAY 11

SUPERSEDES: 14 SEPT 06

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PRODUCT DESCRIPTION:

Sweetened dried cranberries are produced by infusing a sucrose syrup into sliced superior grade cranberries , prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species – Vaccinium macrocarpon) until a specific equilibrate Brix range is reached. The product is then dried to moisture specification, lightly sprayed with oil and sliced through a slicer (approximately 4 mm). This process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Moisture	8% - 12%	Karl Fischer
Retained on 1/4" (6mm) mesh screen	49% maximum	Rotap, 10 minutes
Through US #8 screen	3.0% maximum	
Oil	1.0% maximum	Hexane Extraction
Color	Typical uniform cranberry red	Visual
Flavor and Odor	Typical tart, fruit flavor with no off flavors or odors	Sensory
Foreign Material (Non-cranberry plant origin)	None	Direct count
Insect Contamination	None	
Harmless Extraneous Plant Material: stems/leaves	2 maximum/25 lb. (11.34 kg)	
MICROBIOLOGICAL (per g or ml): Analysis represents an average sampling.		
Yeast	≤ 100	
Mold	≤ 100	
Total Plate Count	≤ 1000	

PACKAGING

Enclosed in a non-sealed 2-mil high-density polybag inside a corrugated box secured with tamper-evident security tape. Net weight 25.00 lbs. (11.4 kg)

LABELING

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date (day/month/year), Kosher- O.U., Halal - crescent M, Ocean Spray® name and address.

INGREDIENTS

Cranberries, Sugar, Sunflower Oil

STORAGE RECOMMENDATIONS

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

EXPECTED SHELF-LIFE

24 months @ <65°F (18°C).

OCEAN SPRAY® WARRANTS ONLY THAT DICED -SWEETENED DRIED CRANBERRIES, 94540 SOLD SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE EXCLUDED.