



**Quality Operating Guidelines  
Customer Ingredient Specification**

**TITLE: CHOICE SWEETENED DRIED CRANBERRIES**

**UPC 94613, 98005, 03479, 94653**

**DATE: 12 May 2015**

**PERSEDES: 23 July 2014**

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**PRODUCT DESCRIPTION:**

Choice Sweetened Dried Cranberries are produced by infusing a sucrose syrup into sliced superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species - Vaccinium macrocarpon), until a specific equilibrate Brix range is reached. The product is then dried to moisture specification and lightly sprayed with oil. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Moisture	12% - 18%	Karl Fischer
Retained on 5/8" mesh screen	5% maximum	Rotap, 1 minute
Thru US #4 screen	1% maximum	
Oil	1.0% maximum	Hexane Extraction
Color	Typical red appearance	Visual
Flavor and Odor	Typical cranberry flavor with no off flavors or odors.	Sensory
Foreign Material (non-cranberry plant origin)	None	Direct count
Insect Contamination	None	
Harmless Extraneous Plant Material: stems/leaves	2 maximum/25 lb.	
<b>MICROBIOLOGICAL:</b>		
Yeast	<100 cfu/g	Microbiological methods as described by the Association of Official Analytical Chemists (AOAC), American Public Health Association (APHA), NCh, or BAM (Bacteriological Analytical Manual, FDA)
Mold	<100 cfu/g	
Aerobic Plate Count	<500 cfu/g	

**PACKAGING**

Enclosed in a non-sealed 2 mil high density polybag inside a corrugated box secured with tamper-evident security tape.

Net weight: 25 lbs. (11.34 kg) UPC 94613, 98005, 94653

Net Weight: 10 lbs. (4.54kg) UPC 03479

**LABELING**

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date (day/month/year) Kosher - O.U., Halal - crescent M, Ocean Spray® name and address..

**INGREDIENT STATEMENT**

Cranberries, sugar, citric acid, sunflower oil, elderberry juice concentrate (color).

**STORAGE RECOMMENDATIONS**

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

**EXPECTED SHELF-LIFE**

24 months @ < 65°F (18°C).

OCEAN SPRAY® WARRANTS ONLY THAT CHOICE SWEETENED DRIED CRANBERRIES, SOLD SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE EXCLUDED.