



**Quality Operating Guidelines
Customer Ingredient Specifications**

TITLE: LESS SUGAR HIGH FIBER SWEETENED DRIED CRANBERRIES

UPC 94640

DATE: 17 NOV 2011

SUPERSEDES: 1 MAY 2009

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PRODUCT DESCRIPTION:

Ocean Spray® Cranberries Less Sugar / High Fiber Sweetened Dried Cranberries are produced by infusing sliced superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species-Vaccinium macrocarpon) in a high brix solution until a specific equilibrate Brix is reached. The product is then dried to water activity specification and lightly sprayed with oil. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Water Activity	0.38 - 0.48	Decagon
Retained on 5/8" (16 mm) mesh screen	5% maximum	Rotap, 1 minute
Thru US #4 screen	1% maximum	
Oil	1.0% maximum	Hexane Extraction
Color	Typical uniform cranberry red	Visual
Flavor and Odor	Typical tart, fruit flavor	Sensory
Foreign Material (Non-cranberry plant origin)	None	Direct count
Insect Contamination	None	
Harmless Extraneous Plant Material: stems/leaves	2 maximum/25 lb. (11.34 kg)	
MICROBIOLOGICAL (per g or mL): Analysis represents an average sampling.		
Yeast (per g or mL)		≤100
Mold (per g or mL)		≤100
TPC (per g or mL)		≤1,000

Ocean Spray Cranberries Ingredient Technology Group
One Ocean Spray Drive, Lakeville/Middleboro, MA 02349
Telephone: 508-946-1000 Fax: 508-946-4594

PACKAGING

Enclosed in a non-sealed 2 mil high-density polybag inside a corrugated box sealed with tamper security evident tape.
Net weight: 25 lbs. (11.34 kg.)

LABELING

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date (day/month/year), Kosher- O.U., Halal - crescent M, Ocean Spray® name and address.

INGREDIENT STATEMENT

Cranberries, sugar, polydextrose, glycerine, sunflower oil.

STORAGE RECOMMENDATIONS

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

EXPECTED SHELF-LIFE

18 months @ < 65°F (18°C).

OCEAN SPRAY® WARRANTS ONLY THAT LESS SUGAR HIGH FIBER SWEETENED DRIED CRANBERRIES, 94640 SOLD SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE EXCLUDED.