



**Quality Operating Guidelines
Ingredient Specifications**

TITLE: DOUBLE DICED SWEETENED DRIED CRANBERRIES

UPC: 94673

DATE: 26 OCT 2015

SUPERSEDES: 18 Nov 2011

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PRODUCT DESCRIPTION:

Double Diced Sweetened Dried Cranberries are produced by infusing a sucrose syrup into sliced superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant, (Genus/species – Vaccinium macrocarpon) until a specific equilibrate Brix range is reached. The product is then dried to moisture specification, lightly sprayed with oil and sliced twice through a slicer. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Moisture	8% - 12%	Karl Fischer
Retained on 1/4" (6mm) mesh screen	20% maximum	Rotap, 10 minutes
Thru a US #8 screen	5% maximum	
Oil	1.0% maximum	Hexane Extraction
Color	Typical uniform cranberry red	Visual
Flavor and Odor	Typical tart, fruit flavor with no off flavors or odors	Sensory
Foreign Material (Non-cranberry plant origin)	None	Direct count
Insect Contamination	None	
Harmless Extraneous Plant Material: stems/leaves	2 maximum/25 lb. (11.34 kg)	
MICROBIOLOGICAL:		
Yeast	<100 cfu/g	Microbiological methods as described by the Association of Official Analytical Chemists (AOAC), American Public Health Association (APHA), NCh, or BAM (Bacteriological Analytical Manual, FDA)
Mold	<100 cfu/g	
Aerobic Plate Count	<500 cfu/g	

Ocean Spray Cranberries Ingredient Technology Group
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PACKAGING

Enclosed in a non-sealed 2 mil high density polybag inside a corrugated box sealed with tamper evident security tape.

Net weight: 25 lbs. (11.34 kg).

LABELING

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date, Kosher- O.U., Halal – crescent M, Ocean Spray® name and address.

INGREDIENTS

Cranberries, Sugar, Sunflower Oil.

STORAGE RECOMMENDATIONS

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

EXPECTED SHELF-LIFE

24 months at <65°F (18°C).

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