



**Quality Operating Guidelines
Customer Ingredient Specification**

TITLE: Raspberry flavored Whole Sweetened Dried Cranberries

UPC 98053-272

DATE: 15 February 2015

SUPERSEDES: New

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PRODUCT DESCRIPTION:

Raspberry flavored Whole Sweetened Dried Cranberries are produced by infusing a sucrose syrup into superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species - Vaccinium macrocarpon), until a specific equilibrate Brix range is reached. The product is then dried to moisture specification and lightly sprayed with oil and topically flavored. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Moisture	13% - 18%	Karl Fischer
Thru US #4 screen	1% maximum	Rotap, 1 minute
Oil	1.0% maximum	Hexane Extraction
Piece Count per pound	Less than 700	Direct Count
Color	Typical red appearance	Visual
Flavor and Odor	Typical raspberry flavor with no off flavors or odors.	Sensory
Foreign Material (non-cranberry plant origin)	None	Direct count
Insect Contamination	None	
Harmless Extraneous Plant Material: stems/leaves	2 maximum/25 lb. (11.34kg)	
MICROBIOLOGICAL:		
Yeast	<100 cfu/g	Microbiological methods as described by the Association of Official Analytical Chemists (AOAC), American Public Health Association (APHA), NCh, or BAM (Bacteriological Analytical Manual, FDA)
Mold	<100 cfu/g	
Aerobic Plate Count	<500 cfu/g	

Ocean Spray Cranberries Ingredient Technology Group
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 Telephone: 508-946-1000

PACKAGING

Enclosed in a non-sealed 2 mil high density polybag inside a corrugated box sealed with tamper evident security tape.

Net weight: 25 lbs. (11.34 kg)

LABELING

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date (day/month/year), Kosher - O.U., Halal - crescent M, Ocean Spray® name and address.

INGREDIENT STATEMENT

Cranberries, sugar, natural flavors, citric acid, sunflower oil, elderberry juice concentrate (color).

STORAGE RECOMMENDATIONS

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

EXPECTED SHELF-LIFE

24 months @ < 65°F (18°C).

OCEAN SPRAY® WARRANTS ONLY THAT Raspberry flavored Whole Sweetened Dried Cranberries – 98053 SOLD SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE EXCLUDED.