



**Quality Operating Guidelines
Customer Ingredient Specification**

TITLE: CHERRY flavored BERRYFUSIONS® FRUITS

UPC 94645, 98011

DATE: 15 May 2015

SUPERSEDES: 07 OCT 2013

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PRODUCT DESCRIPTION:

CHERRY flavored BERRYFUSIONS® FRUITS are produced by infusing a sucrose and cherry juice concentrate syrup into sliced superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species - Vaccinium macrocarpon), until a specific equilibrate Brix range is reached. The product is then dried to moisture specification and lightly sprayed with oil. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD	
Moisture	12% - 18%	Karl Fischer	
Retained on 5/8" mesh screen	5% maximum	Rotap, 1 minute	
Thru US #4 screen	1% maximum		
Oil	1.0% maximum	Hexane Extraction	
Color	Typical red appearance	Visual	
Flavor and Odor	Typical cherry flavor with no off flavors or odors.	Sensory	
Foreign Material (non-cranberry plant origin)	None	Direct count	
Insect Contamination	None		
Harmless Extraneous Plant Material: stems/leaves	2 maximum/25 lb. (11.34kg)		
MICROBIOLOGICAL	Yeast	<100 cfu/g	Microbiological methods as described by the Association of Official Analytical Chemists (AOAC), American Public Health Association (APHA), NCh, or BAM (Bacteriological Analytical Manual, FDA)
	Mold	<100 cfu/g	
	Aerobic Plate Count	<500 cfu/g	

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PACKAGING

Enclosed in a non-sealed 2 mil high density polybag inside a corrugated box sealed with tamper evident security tape.
Net weight: 25 lbs. (11.34 kg)

LABELING

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, best before date (day/month/year), Kosher - O.U., Halal - crescent M, Ocean Spray® name and address.

INGREDIENT STATEMENT

Cranberries, sugar, cherry juice concentrate, natural flavors, citric acid, sunflower oil, elderberry juice concentrate (color)

STORAGE RECOMMENDATIONS

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

EXPECTED SHELF-LIFE

24 months @ < 65°F (18°C).

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