



**Quality Operating Guidelines
Customer Ingredient Specification**

TITLE: BERRYFUSIONS® FRUITS –DICED RASBERRY

UPC 94594

DATE: 27 MAR 08

SUPERSEDES: 15 AUG 05

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PRODUCT DESCRIPTION:

BERRYFUSIONS® FRUITS – DICED RASPBERRY are produced by infusing a sucrose syrup into sliced superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species – Vaccinium macrocarpon), until a specific equilibrate Brix range is reached. The product is then dried to moisture specification and lightly sprayed with oil, typically flavored and sliced through a slicer. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Moisture	8% - 12%	Karl Fischer
Retained on 1/4" mesh screen	49% maximum	Rotap, 10 minutes
Thru US #8 screen	3% maximum	
Oil	1.0% maximum	Hexane Extraction
Color	Typical red appearance	Visual
Flavor and odor	Typical raspberry flavor with no off flavors or odors	Sensory
Foreign Material (non-cranberry plant origin)	None	Direct count
Insect Contamination	None	
Harmless Extraneous Plant Material: stems/leaves	2 maximum/25 lb. (11.34 kg)	
MICROBIOLOGICAL (per g or ml): Analysis represents an average sampling.		
Yeast (per g or ml)		≤ 100
Mold (per g or ml)		≤ 100
TPC (per g or ml)		≤ 1,000

Ocean Spray Cranberries Ingredient Technology Group
 One Ocean Spray Drive, Lakeville/Middleboro, MA 02349
 Telephone: 508-946-7267 Fax: 508-946-4594

PACKAGING

Enclosed in a non-sealed 2 mil high-density polybag inside a corrugated box.
Net weight: 25 lbs. (11.34 kg)

LABELING

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date and/or lot number, best before date, product of USA, Kosher - O.U., Halal – crescent M, Ocean Spray® name and address.

INGREDIENT STATEMENT

Sugar, cranberries, citric acid, natural raspberry flavor with other natural flavors, elderberry juice concentrate, sunflower oil.

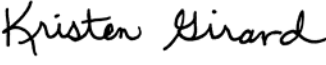
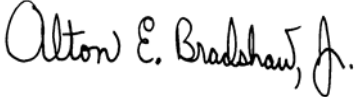
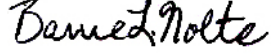
STORAGE RECOMMENDATIONS

Store in a cool, dry atmosphere not to exceed 65°F (18°C).

EXPECTED SHELF-LIFE

24 months @ <65°F (18°C).

OCEAN SPRAY® WARRANTS ONLY THAT BERRYFUSIONS® FRUITS –DICED RASPBERRY, 94594, SOLD SHALL CONFORM TO THESE SPECIFICATIONS. ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTIES OF MERCHANTABILITY OR FITNESS, ARE EXCLUDED.

<p><i>Prepared By:</i>  <i>Title: Principal Food Scientist</i> <i>Date: April 1, 2008</i></p>	<p><i>Approval R&D:</i>  <i>Title: Senior Principal Scientist</i> <i>Date: March 27, 2008</i></p>	<p><i>Approval QA:</i>  <i>Title: Quality Scientist</i> <i>Date: April 16, 2008</i></p>
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