



**Quality Operating Guidelines
Customer Ingredient Specifications**

TITLE: GLYCERATED DICED SWEETENED DRIED CRANBERRIES

UPC 94630

DATE: 25 JAN 08

SUPERSEDES: 01 JAN 05

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PRODUCT DESCRIPTION:

Sweetened dried cranberries are produced by infusing a sucrose syrup into sliced superior grade cranberries, prepared from the sound, mature berries of the commonly cultivated cranberry plant (Genus/species – Vaccinium macrocarpon) until a specific equilibrate Brix range is reached. The product is then infused with glycerine and then dried to moisture specification, lightly sprayed with oil and sliced through a slicer. The process conforms to all provisions of the Food, Drug and Cosmetic Act.

SPECIFICATIONS	TOLERANCE	METHOD
Water Activity	0.39 - 0.46	Decagon
Retained on 1/4" mesh screen	49% maximum	Rotap, 10 minutes
Thru U.S. # 8 screen	3% maximum	Rotap, 10 minutes
Oil	1.0% maximum	Hexane Extraction
% Glycerine	11% – 16%	HPLC
Color	Typical uniform cranberry red	Visual
Flavor and Odor	Typical tart, fruit flavor with no off flavors or odors	Sensory
Foreign Material (Non-cranberry plant origin)	None	Direct count
Insect Contamination	None	
Harmless Extraneous Plant Material: stems/leaves	2 maximum/25 lb. (11.34kg.)	
MICROBIOLOGICAL(per g or mL) : Analysis represents an average sampling.		
Yeast		≤100
Mold		≤100
TPC		≤1,000

Ocean Spray Cranberries Ingredient Technology Group
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PACKAGING

Enclosed in a non-sealed 2mil high-density polybag inside a corrugated box.
Net weight: 25 lbs. (11.34kg.)

LABELING

All containers shall bear the following information: name of product including UPC, ingredients, net contents, manufacture date (month/day/year) and/or lot number, Best Before date, Ocean Spray® name and address, OU (Kosher)

INGREDIENTS

Cranberries, sugar, glycerine, citric acid, sunflower oil.

STORAGE RECOMMENDATIONS

Store in a cool, dry atmosphere not to exceed 65°F. (18°C)

EXPECTED SHELF-LIFE

24 months @ <65°F. (18°C)

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